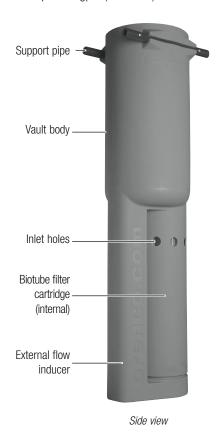
PV-Series Biotube® Pump Vaults

For use with Orenco® 4-in. Submersible Effluent Pumps

Applications

Orenco® PV-Series Biotube® Pump Vaults are used to filter effluent that is pumped from single-compartment or double-compartment septic tanks or separate dosing tanks in STEP systems and onsite wastewater treatment systems. They remove two-thirds of suspended solids on average.

They can accommodate systems where larger-diameter pump vaults won't fit. PV pump vaults are only 13.5 inches (343 mm) in diameter. They house a Biotube effluent filter and an Orenco multi-stage turbine effluent pump, and can be used in single-compartment septic tanks with flows up to 40 gpm (2.5 L/sec).



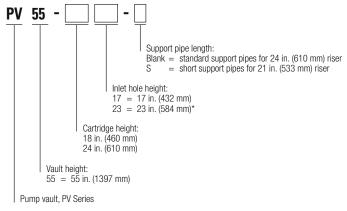
General

Orenco PV-Series Biotube Pump Vaults include molded polyethylene housings with internal filter cartridges constructed of polypropylene and PVC. Schedule 80 PVC support pipes are included to suspend vaults in tank openings. The filter cartridge can be removed from a PV pump vault without pulling the pump or the vault. Effluent enters through inlet holes around the perimeter of the Biotube vault and flows through the Biotubes to the external flow inducer. The external flow inducer houses one pump. Orenco Biotube Pump Vaults are covered by U.S. patents #4,439,323 and 5,492,635.

Standard Models

PV55-2417, PV55-2423

Product Code Diagram



^{* 24-}in. (600-mm) cartridge only

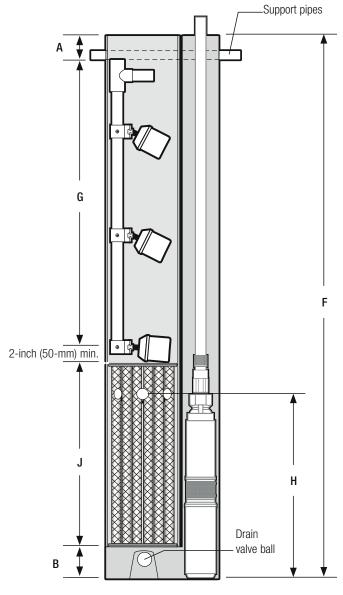
Materials of Construction

| Support pipe: | Schedule 80 PVC |
|--------------------|-------------------|
| Biotube® vault: | Polyethylene |
| Biotube cartridge: | Polypropylene/PVC |
| Float stem: | Schedule 40 PVC |
| Drain valve ball: | Polypropylene |

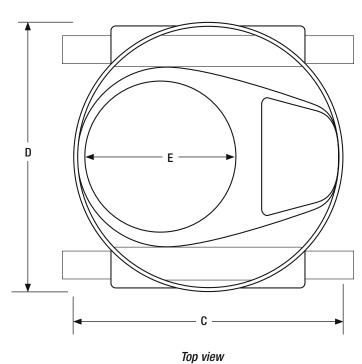
Tank Access and Riser Diameter

| Model | Tank Access Diameter (Minimum) | Tank Access Diameter (Recommended) | Riser Diameter (Minimum) | Riser Diameter (Recommended) |
|-------|-----------------------------------|------------------------------------|-----------------------------|---------------------------------|
| PV55 | 16 in. (406 mm) | 19 in. (483 mm) | 24 in. (610 mm) | 24 in. (610 mm) |

Technical Data Sheet



Side view cutaway



Specifications

| Model | PV55 |
|--|-----------------|
| A, in. (mm) | 3.0 (76) |
| B, in. (mm) | 3.5 (89) |
| C, in. (mm) | 13.5 (343) |
| D, in. (mm) | 13.5 (343) |
| E, in. (mm) | 8.0 (203) |
| F, in. (mm) | 55.0 (1397) |
| G, Lowest float setting point, in. (mm) | 22.5 (572) |
| H, Inlet hole height*, in. (mm) | 17-23 (432-584) |
| J, Biotube® cartridge height, in. (mm) | 24 .0 (610) |
| Biotube mesh opening in., (mm) | 0.125 (3.2) |
| Filter flow area, ft ² (m ²) | 3.0 (0.28) |
| Filter surface area, ft ² (m ²) | 10.1 (0.94) |
| Maximum flow rate, gpm (L/sec) | 40.0 (2.5) |

^{*} May vary depending on the configuration of the tank.