



# SUBMERSIBLE SOLIDS HANDLING X-PROOF PUMP

Series: 6XBSE20044ADS 20 HP / 1750 RPM

Discharge: 6"

Spherical solids handling: 4"



Representative image.

### **DISCHARGE**

6", 125 lb, flange horizontal.

### LIQUID TEMPERATURE

104° F (40° C) continuous.

## **VOLUTE**

Cast iron ASTM A-48 class 30.

#### **WEARRING**

Bronze.

#### **MOTOR HOUSING**

Cast iron ASTM A-48 class 30.

### **SEAL PLATE**

Cast iron ASTM A-48 class 30.

## **IMPELLER**

**Design:** 1 vane, closed, with vanes on back side. **Material:** cast iron ASTM A-48 class 30.

## SHAFT

416 series stainless steel.

## **SQUARE RINGS**

Buna-N.

## **PAINT**

Air dry enamel, water based.

## **DIAPHRAGM**

Buna-N.

### **HARDWARE**

300 series stainless steel.

## SEAL

**Design:** double, mechanical, oil filled chamber. **Material:** silicon carbide outboard seal, carbon ceramic inboard seal, Buna-N elastomer and stainless steel hardware.

#### CORDENTRY

25 ft of neoprene cord 2/4 G, sealed against moisture.

#### **BEARINGS**

**Upper:** ball, single row, oil lubricated, for radial load. **Lower:** ball, single row, oil lubricated, for radial and thrust load.

## **MOTOR**

NEMA B, three phase, 460 volts, 60 Hz, 1750 RPM, air cooled. Explosion Proof, Class 1, Division 1, Group C & D, insulation Class F. Requires overload protection to be included in control panel.

## **MOISTURE SENSOR**

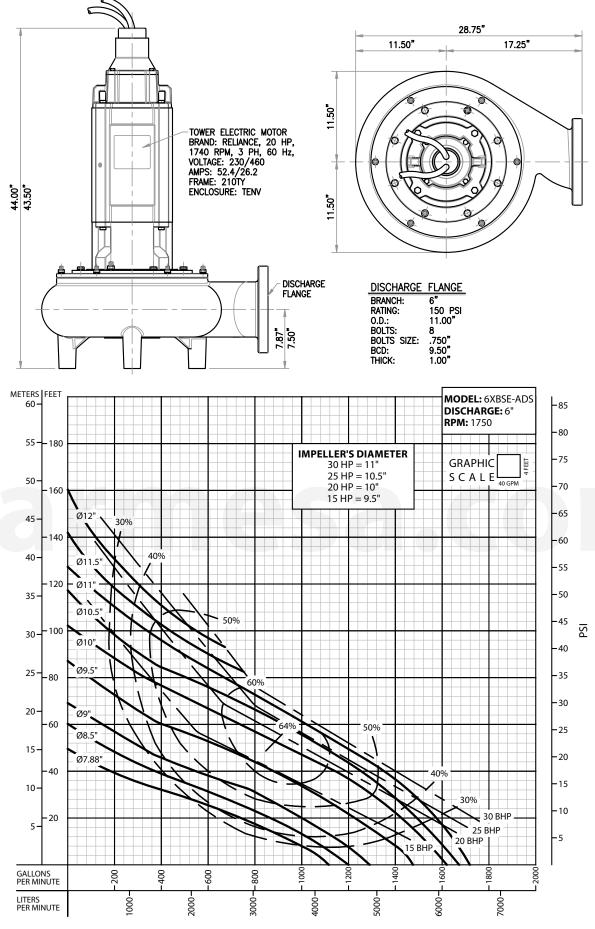
Normally open (N/O) included.

#### TEMPERATURE SENSOR

Normally closed (N/C) included.

## **OPTIONAL EQUIPMENT**

Impeller trimming, additional cord, tungsten carbide seal, slide rail coupling (SRC-6).



#### IMPORTANT!

- 1. Never use this pump to handle explosive liquids.
- This pump is not approved to be used in swimming pools, recreational installations or any application where human contact may be common.
- 3. Pump may be operated "dry" for extended periods without damage to motor and/or seals.
- 4. Testing is performed with water specific gravity of 1.0 @ 68 °F (20 °C); other fluids may vary performance.