



# SUBMERSIBLE SEWAGE PUMP W/ CUTTER PLATE

Series: *Roto-Blade* (CUT503 & CUT504) 5 HP / 1750 RPM Discharge: 4"



# **DISCHARGE**

4", 125 lb, flange horizontal.

# LIQUID TEMPERATURE

104°F (40°C) continuous.

#### **VOLUTE**

Cast iron ASTM A-48 class 30.

#### **MOTOR HOUSING**

Cast iron ASTM A-48 class 30.

#### **IMPELLER**

Cast iron ASTM A-48 class 30. Unique tungsten carbide tipped impeller and high chrome serrated cutter plate for slicing of solids.

## **SUCTION PLATE**

Ductile iron.

#### SHAFT

AISI 410 series stainless steel.

# **HARDWARE**

Stainless steel.

# **O-RINGS**

Buna-N.

### **PAINT**

Air dry enamel, water based.

## SEAL

**Design:** double mechanical, oil lubricated. **Material:** silicon carbide outboard, carbon ceramic inboard seal, with stainless steel hardware.

#### **CORD ENTRY**

40 ft of neoprene cord STOW, UL, 14 AWG x 4C, sealed against moisture.

#### **BEARINGS**

Ball, single row and oil lubricated.

#### MOTOR

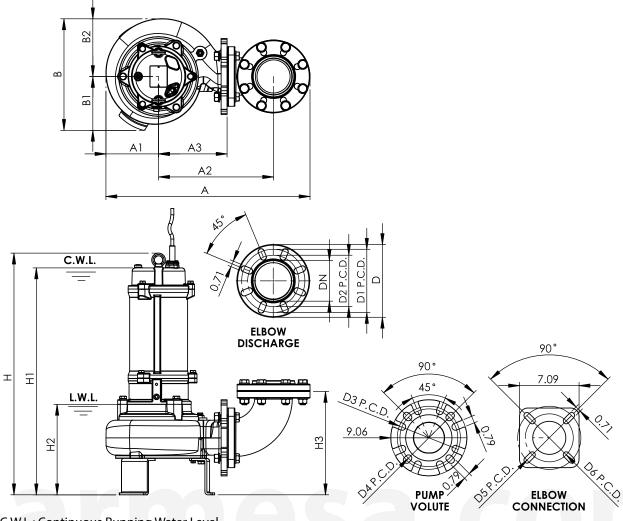
Three phase, 230 & 460 V, 1750 RPM, 60 Hz. Airfilled watertight, built-in overload, IP68 protection and class Binsulation.

# **ACCESSORIES**

Includes discharge elbow.

# **OPTIONAL EQUIPMENT**

Slide rail coupling (QDC-4).



C.W.L.: Continuous Running Water Level
L.W.L.: Lowest Running Water Level
(Most effective motor heat dissipation when fully submerged)

PIPE CONECTION TYPE							
PT	NPT						

								D	
24.4	6.3	13.7	8.2	13.3	6.4	6.9	4	8.7	7.5
D2	D3	D4	D5	D6	Н	H1	H2	Н3	WT

- Dimensions in inches.
- Weight in pounds, without the cable.

#### IMPORTANT!

- 1. Never use this pump to handle explosive liquids.
- 2. This pump is not approved to be used in swimming pools, recreational installations or any application where human contact may be common.



# **PERFORMANCE CURVE**

Submersible Sewage
Pump with Cutter Plate

Series: Roto-Blade

MODEL	CUT503 / CUT504								RATED			
FREQUENCY		60 Hz							HEAD	36.1 ft	11 m	
DISCHARGE		4 INCHES / 100 mm							CAPACITY	235 GPM	900 LPM	
OUTPUT		5 HP / 3.7 kW								POLE / RPM	4 P / 1750 RPM	
PHASE/VOLTAGE	3Ø	208 V	220 V	230 V	380 V	400 V	440 V	460 V	575 V	START METHOD	DIRECT ON LINE	
F.L.A.	Α	15	14.4	14	8	7.9	7.3	7.2	7.1	INSULATION CLASS	CLA	SS B

