BARNES°





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Limited 24 Month Warranty

Crane Pumps & Systems warrants that products of our manufacture will be free of defects in material and workmanship under normal use and service for twenty-four (24) months after manufacture date, when installed and maintained in accordance with our instructions. This warranty gives you specific legal rights, and there may also be other rights which vary from state to state. In the event the product is covered by the Federal Consumer Product Warranties Law (1) the duration of any implied warranties associated with the product by virtue of said law is limited to the same duration as stated herein, (2) this warranty is a LIMITED WARRANTY, and (3) no claims of any nature whatsoever shall be made against us, until the ultimate consumer, his successor, or assigns, notifies us in writing of the defect, and delivers the product and/or defective part(s) freight prepaid to our factory or nearest authorized service station. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply. THE SOLE AND EXCLUSIVE REMEDY FOR BREACH OF ANY AND ALL WARRANTIES WITH RESPECT TO ANY PRODUCT SHALL BE TO REPLACE OR REPAIR AT OUR ELECTION, F.O.B. POINT OF MANUFACTURE OR AUTHORIZED REPAIR STATION, SUCH PRODUCTS AND/OR PARTS AS PROVEN DEFECTIVE. THERE SHALL BE NO FURTHER LIABILITY, WHETHER BASED ON WARRANTY, NEGLIGENCE OR OTHERWISE. Unless expressly stated otherwise, guarantees in the nature of performance specifications furnished in addition to the foregoing material and workmanship warranties on a product manufactured by us, if any, are subject to laboratory tests corrected for field performance. Any additional guarantees, in the nature of performance specifications must be in writing and such writing must be signed by our authorized representative. Due to inaccuracies in field testing if a conflict arises between the results of field testing conducted by or for user, and laboratory tests corrected for field performance, the latter shall control, RECOMMENDATIONS FOR SPECIAL APPLICATIONS OR THOSE RESULTING FROM SYSTEMS ANALYSES AND EVALUATIONS WE CONDUCT WILL BE BASED ON OUR BEST AVAILABLE EXPERIENCE AND PUBLISHED INDUSTRY INFORMATION. SUCH RECOMMENDATIONS DO NOT CONSTITUTE A WARRANTY OF SATISFACTORY PERFORMANCE AND NO SUCH WARRANTY IS GIVEN.

This warranty shall not apply when damage is caused by (a) improper installation, (b) improper voltage (c) lightning (d) excessive sand or other abrasive material (e) scale or corrosion build-up due to excessive chemical content. Any modification of the original equipment will also void the warranty. We will not be responsible for loss, damage or labor cost due to interruption of service caused by defective parts. Neither will we accept charges incurred by others without our prior written approval.

This warranty is void if our inspection reveals the product was used in a manner inconsistent with normal industry practice and/or our specific recommendations. The purchaser is responsible for communication of all necessary information regarding the application and use of the product. UNDER NO CIRCUMSTANCES WILL WE BE RESPONSIBLE FOR ANY OTHER DIRECT OR CONSEQUENTIAL DAMAGES, INCLUDING BUT NOT LIMITED TO TRAVEL EXPENSES, RENTED EQUIPMENT, OUTSIDE CONTRACTOR FEES, UNAUTHORIZED REPAIR SHOP EXPENSES, LOST PROFITS, LOST INCOME, LABOR CHARGES, DELAYS IN PRODUCTION, IDLE PRODUCTION, WHICH DAMAGES ARE CAUSED BY ANY DEFECTS IN MATERIAL AND/OR WORKMANSHIP AND/OR DAMAGE OR DELAYS IN SHIPMENT. THIS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESS OR IMPLIED WARRANTY, INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.

No rights extended under this warranty shall be assigned to any other person, whether by operation of law or otherwise, without our prior written approval.

IMPORTANT! WARRANTY REGISTRATION

Your product is covered by the enclosed Warranty. To complete the Warranty Registration Form go to:

http://www.cranepumps.com/ProductRegistration/

If you have a claim under the provision of the warranty, contact your local Crane Pumps & Systems, Inc. Distributor.

RETURNED GOODS

RETURN OF MERCHANDISE REQUIRES A "RETURNED GOODS AUTHORIZATION".
CONTACT YOUR LOCAL CRANE PUMPS & SYSTEMS. INC. DISTRIBUTOR.



Products Returned <u>Must</u> Be Cleaned, Sanitized,
Or Decontaminated As Necessary Prior To Shipment,
To Insure That Employees Will Not Be Exposed To Health
Hazards In Handling Said Material. All Applicable Laws
And Regulations Shall Apply.

BARNES®

INSTALLATION MANUAL Portable Utility Pump

Series: BT50 115 Volts, 1 Phase, 60 Hz



Specifications				
Model No.	BT50			
Part No.	134678			
Output	0.50 HP			
	375 W			
Discharge	.75 inch			
Rated Head	64.3'			
Rated Flow	10 GPM			
Max. Head	111.5'			
Max. Flow	74 GPM			
Dimension	9.5" x 5.25" x			
(L x W x H)	7.25"			
Weight	10lbs.			

IMPORTANT!

Read all instructions in this manual before operating pump.

As a result of Crane Pumps & Systems, Inc., constant product improvement program, product changes may occur. As such Crane Pumps & Systems reserves the right to change product without prior written notification.



A Crane Co. Company

PUMPS & SYSTEMS

420 Third Street Piqua, Ohio 45356 Phone: (937) 778-8947 Fax: (937) 773-7157 www.cranepumps.com 83 West Drive, Brampton Ontario, Canada L6T 2J6 Phone: (905) 457-6223 Fax: (905) 457-2650

Form No. 134678A-Rev. A

TROUBLE SHOOTING

be of assistance in identifying and correcting them: It operating problems persist, the following chart may perform maintenance recommendations. fails to operate properly, carefully read instructions and electrical power source before handling. If the system CAUTION! Always disconnect the pump from the

CORRELATING "CORRECTION" NUMBER. **MATCH "CAUSE" NUMBER WITH**

1. Poor electrical

Pump will not

PROBLEM

each pump model. **NOTE:** Not all problems and corrections will apply to

I. Check

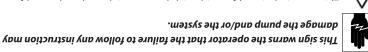
CORRECTION

	connector. 12. Check for leaks around basin inlet and outlets.	5. Discharge restricted. 8. Impeller broken. 11. Piping attachments to building structure too rigid	oump operates ioisily or ibrates excessively
	and condition. Clean impeller and inlet of any obstruction. 9. Repair fixtures as required to eliminate leakage. 10. Check pump temperature limits & fluid temperature. It. Replace portion of discharge of discharge	1. Incorrect voltage. 4. Excessive inflow or pump not properly sized for application. 8. Impeller jammed, loose on shaft, worn or damaged, inlet plugged. 10. Excessive water temperature.	oump shuts off and turns on mappendent of writch, (trips protector). CAUTION! nexpectedly. Disconnect power supply.
	freedom of operation. 7. Open valve. 8. Check impeller for freedom of operation, security	6. Check valve stuck closed or installed backwards. 9. Fixtures are leaking. 12. Ground water entering basin.	Ump cycles oo frequently or uns periodically vhen fixtures ire not in use
	4. Recheck all sizing calculations sizing calculations to determine proper pump size. 5. Check discharge line for restrictions, including ice if line passes through or into cold areas. 6. Remove and examine check valve for proper valve for proper installation and installation and	1. Incorrect voltage. 4. Excessive inflow or pump not properly sized for application. 5. Discharge restricted. 6. Check valve stuck closed or installed backwards. 7. Shut-off valve closed. 8. Impeller jammed or loose on shaft, worn or damaged, inlet plugged.	Pump delivers spacity spacity
	3. Make sure liquid level is at least equal to suggested turn-on point.	1. Incorrect voltage 8. Impeller jammed or loose on shaft, worn or damaged, inlet plugged.	bump hums but loes not run
	2. Reposition pump or clean pump/basin as required to provide adequate clearance for float.	2. Switch will not activate pump or is defective. 4. Excessive inflow or pump not properly sized for application.	fon lliw qmu ^c flo mu
	all electrical connections for security. Check for blown fuses, tripped circuit breakers or tripped CFCI outlets.	connection, blown fuse, tripped breaker or other interruption of power, 2. Switch will not activate pump or is defective. 3. Insufficient liquid level.	un
1	70000	ויין סטו בובבנווכמו	מניול אווו ווסנ

or too loose.

inflammable, corrosive, explosive or dangerous liquids. water, otherwise it will damage the pump. The pump cannot be used for sea water and 7.27. The fluid's temperature limit is 40 centigrade (104°F) be careful not to pump hot LIMITATIONS: This series pumps are suitable to pump water with particles less than

directions given could cause serious risk to individuals or objects. Keep the pump equipment out of reach of children! Warns that the failure to follow the



gasoline but cannot be used as a continuous duty fountain pump. This pump is designed for residential clean water jobs and can be used for

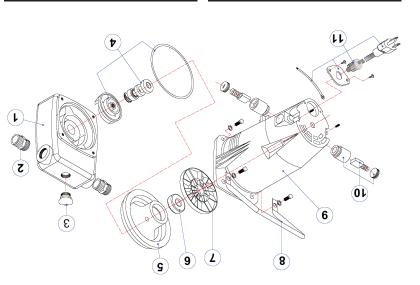


if it is damaged. If the pump is damaged, have it inspected. pump, always inspect it visually (especially power cable and plug). Do not use the pump The plug and connections should be protected from water splashes. Before using the must make sure that the electric system is grounded in accordance with the law in force. pump shown on the nameplate correspond to those available on the mains. The installer ELECTRICAL WIRE CONNECTION: Verify that the voltage and frequency of the electrode

grounding can be performed by simply inserting the plug. personnel only. The plug of the power cable has a double grounding contact, so that and the power cable from heats oil or the power cable must be replaced by qualified Make sure that electric connections are protected from inundation. Protect the plug

cooled down when the built in thermal protector resets. pump stops if an overload condition occurs. The motor restarts automatically after it has **OVERLOAD PROTECTION:** This series pumps have built in thermal protection switch. The

electric company or qualified license electrician for removal. wearing insulated protective sole shoes, under flooded conditions. Contact your local breaker and then unplug the pump. Make sure you are not standing in water and are **ELECTRICAL PRECAUTIONS:** Before servicing a pump, always shut off the main power



Descriptio	.yıQ	ltem No.	Description	٠,
Handle	ļ	8	Pump Body	
Motor Assemble	l	6	sgnitti əsoH	
Brush Kit: - Brushed with s	l	٥l	Fill Plug Overhaul Kit:	
- Retainer Caps			- Impeller	
Power Cord Set: - Cable	l	ιι	lsəS flad2 - gniA-O -	
- Cable Plate - Ground Wire			Seal Plate	
21144 PUPOID			Веагіпд	
			Fan	

sbujuds

Description		ltem No.
Pump Body	l	l
Pose Fittings	7	7
Fill Plug	L	ε
Overhaul Kit: - Impeller	l	Þ
lsə2 Tsd2 - gniЯ-O -		
Seal Plate	l	S
Bearing	l	9
Fan	l	L

with a minimum capacity of 15 amps (or GFCI Plug). It can should be connected to a separately fused, grounded line **Max. Diameter particles mixed with water.** The pump cord pump into a unidentified site which you don't know the fitting. Do not use an extension cord. Do not position the unplugged. Do not cut off ground pin or use an adapter INSTALLATION: Do not work on pump until power is

amps. Never touch the pump when it is connected to

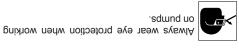
yose, as discharge hose may whip under CAUTION! Do not block or restrict discharge

may become entangled in moving parts. WARNING! Do not wear loose clothing that



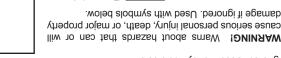
bressure.

in pump with power connected. discharge openings. DO NOT insert fingers WARNING ! Keep clear of suction and



Make sure lifting handles are securely

DO NOT



ITSAIT YTERS



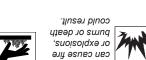
spock, burn or

voltage can

Hazardous

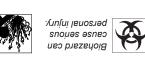
'eunsseud can Hazardous

Hazardous fluids















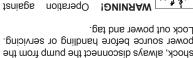




by a qualified electrician. repair pump. Any wiring of pumps should be performed Only qualified personnel should install, operate and

and ordinances. Improper grounding voids applicable state, province, local codes Canadian Electrical Code (CEC) and all the National Electric Code (NEC) or the pe broperly grounded in accordance with spock, pumps and control panels must WARNING! To reduce risk of electrical





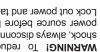
case temperature switch or pressure reliet valve be

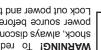
dangerous pressures. It is recommended that a high

may cause the generation of steam with resulting

on end suction and self priming pump the heat build

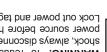
Lock out power and tag. power source before handling or servicing. spock, always disconnect the pump from the

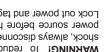




cause premature bearing and

a closed discharge valve will

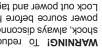


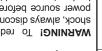






WARNING! To reduce risk of electrical

























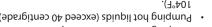












7. The simple way to connect this Utility Pump:

operate this product while unattended.

- Pumping hot liquids (exceed 40 centigrade)(over
 - Pumping other flammable liquids.

 - Pumping chemicals or corrosive liquids.

 - otherwise removing impeller seal.

15 Ft. Inlet Line Length Max.

Step 4: Move away from the area to be pumped, and

Step 3: Be sure to fill the casing with water prior to

the fluid needs to be pumped (add strainer before the

Step 2: Place the inlet into the tank or bucket where

or stainless steel pipe fitting to this pump inlet and

Step 1: Connect a standard discharge dia. pvc, steel,

Do not submerge the pump or motor in water. Do not

or by being cool down by air near 20 minutes, it will

off automatically. Once it cools down-either naturally

When the pump reaches thermal overload, it will shut-

stand on dry ground.

running the pump.

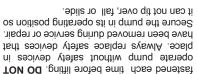
- Removing motor housing, unscrewing impeller, or
- Cutting off the ground pin or using an adapter fitting.
 - Using an extension cord.
 - will void warranty:
- 6. The following may cause severe damage to pump and locations classified as hazardous.
- Pumps are not designed for and CANNAD be installed in be vented in accordance with local plumbing codes.
- inlet hole to protect inners. Warning: Sump basin must
- debris, or sediment, you had better add strainer in the

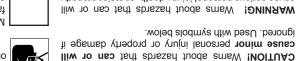
- 5. Before installing pump, clear sump basin of any water,

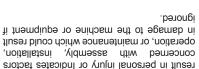
- nterrupter device. safety, ground pump to a circuit equipped with a fault
- supply until permanently grounded. For maximum type attachment plug. Do not connect pump to a power

- come with a grounding conductor and a groundinggrounding bar at the service panel is mandatory. Pumps 4. A permanent ground connection from pump to the blown fuses, tripping of motor overload, or burned out existing outlets may cause low voltage at motor, causing breaker or 15 amps fuse block. Note that, plugging into connected to a separate GFCI plug or 15 amps circuit
- 3. Call an electrician when in doubt. Pump should be
- agencies, or contact local electrical and pump before priming pump. Check appropriate community Installation and electrical wiring must be completed
- power source is disconnected.
- Before installing or servicing this pump, be certain pump

be connected to a non-fuse breaker as the recommended









Hazardous fluids

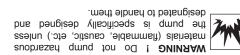
IMPORTANT! Warns about hazards that can

Pump. This information is provided for SAFETY and

Please Read This Before Installing Or Operating



recognize this information, observe the following



allow time for pumps to cool before handling or servicing.

plug-in type power cord without a ground

CAUTION! Never operate a pump with a

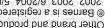
and pressure during operation-

CAUTION! Pumps build up heat

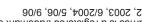
seal failure on any pump, and



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fault circuit interrupter.

2002, 2003, 6/2004, 5/06, 9/06



Alteration Rights Reserved

bnmbs or equipment.

please contact factory.

satety precautions, misuse or abuse of resulting from a failure to observe these

responsible for losses, injury, or death

Crane Pumps & Systems, Inc. is not

copper alloy materials of construction, potable water applications. For non-leaded

esded copper alloys should not be used in

government agencies have determined that

defects or other reproductive harm. Various

read is known to cause cancer and birth

considered safe for potable water systems.

pumps may contain lead levels higher than

Bronze/brass and bronze/brass fitted

All Applicable Laws And Regulations Shall

health hazards in handling said material.

that employees will not be exposed to

as necessary prior to shipment, to insure

cleaned, sanifized, or decontaminated

WARNING! Products returned must be

contact with the pumped fluid is common. fountains or any installation where human

recreational water installations decorative

approved for use in swimming pools,

WARNING! Submersible Pumps are not

codes. Requirements may vary depending

applicable state or province and local

aponia be made per the NEC or CEC and

shock, all wiring and junction connections

WARNING! To reduce risk of electrical

handle connected power cords with wet

and abrasions. Inspect frequently. Never

sii times to svoid punctures, cut, bruises

WARNING! Cable should be protected at

as this could cause the motor to overheat.

recommendation for maximum performance,

exceed manufacturers

DO NOT connect conduit to pump.

DO NOT remove cord and strain relief.

on usage and location.