



# HYDROMATIC® MODELS HPGF(X)/HPGFH(X) SUBMERSIBLE SEWAGE GRINDER PUMPS

**ALSO AVAILABLE FOR HAZARDOUS LOCATION** 



# HYDROMATIC® MODELS HPGF(X)/HPGFH(X)

# Submersible Sewage Grinder Pumps

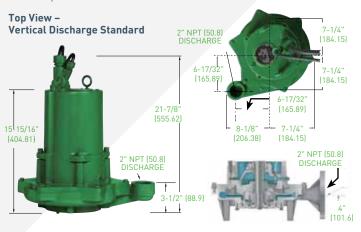
HPGF/HPGFH Pumps Characteristics					
Pump / Motor Unit	Submersible-Grinder				
Phase	1 Ø		3 Ø		
Horsepower	3	5	3	5	7.5
200V FLA	19.6	N/A	10.9	17.6	29
230V FLA	17.1	29.5	9.5	15.3	25.2
460V FLA	N/A	N/A	4.8	7.6	12.6
575V FLA	N/A	N/A	3.8	6.1	10.1
Motor Type	Oil-Cooled Induction Capacitor Start		Oil-Cooled Induction		
RPM	1750				
Temperature	140°F Ambient				
Operation	Intermittent				
Hertz	60 Hz				
Thermal Overload	Bimetallic				
Temperature	Maximum Water 140°F				
NEMA Design	Type B (3 Ø) Type L (1 Ø)				
Insulation	Class F				
Discharge Size	2" NPT				
Unit Weight	245 lbs.				
Power Cord	S00W, W				
Control Cord	SOOW				

HPGFX/HPGFHX Pumps Characteristics							
Pump / Motor Unit Submersible-Grinder							
Phase	1 Ø		3 Ø				
Horsepower	3	5	3	5	7.5		
208V FLA	N/A	N/A	10.9	17.6	29		
230V FLA	17.1	29.5	9.5	15.3	25.2		
460V FLA	N/A	N/A	4.8	7.6	12.6		
575V FLA	N/A	N/A	3.8	6.1	10.1		
Motor Type		Oil-Cooled Induction		Oil-Cooled Induction			
	Capacitor Start						
RPM	1750	1750					
Temperature	140°F Am	140°F Ambient					
Operation	Intermitte	Intermittent					
Hertz	60 Hz	60 Hz					
Thermal Overload	Bimetallic						
Temperature	Maximum Water 140°F						
NEMA Design	Type B (3 Ø) Type L (1 Ø)						
Insulation	Class F						
Discharge Size	2" NPT - 3	2" NPT – 3" 125 lb. Flange (Horizontal)					
Unit Weight	245 lbs.						
Power Cord	SOOW, W						
Control Cord	SOOW						

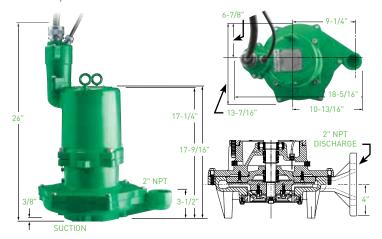
HPGF/HPGFH Materials of Construction			
Description	Material of Construction		
Motor Housing	Cast Iron ASTM-48		
Pump Casing	Cast Iron ASTM-48		
Coolant/Lubricant	Dielectric Oil		
Shaft	Stainless Steel		
Mechanical Shaft Seal	Seal Faces: Carbon / Ceramic, Seal Body: Stainless Steel, Spring: Stainless Steel, Bellows: Buna-N		
Impeller	Semiopen 5-Vane Brass		
Cutters	440C Hardened 55-60 Rockwell C		
Upper Bearing	(Radial) Single Row-Ball		
Lower Bearing	(Thrust) Single Row–Ball		
Fasteners	Stainless Steel		

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## HPGF/HPGFH Dimensional Data



# HPGFX/HPGFHX Dimensional Data



# HPGF/HPGFH Pump Features



# Applications:

Residential, Commercial, Resort Area

### A. Two Barrier Seal

One epoxy barrier and one compression fitting for maximum protection against wicking and water seepage into the motor housing.

## **B.** Bearings

The heavy-duty ball bearings, upper (radial) and lower (thrust), are continuously lubricated by oil to ensure long service life.

#### **c.** Motor

Electrical design combines the advantages of high torque output with optimum running efficiency engineered specifically for grinder operation.

#### **D.** Stator Bolts

The stator is secured to the motor housing by means of stator bolts which ensure ease of maintenance if the need ever arises.

#### E. Shaft

Standard stainless steel shaft in grinder pump.

#### **F.** Dual Seals

Dual seals for maximum moisture protection.

#### **G.** Moisture Probe

Moisture detection probe.

#### **H.** Cutters

Exclusive "Dual Cutter" design cuts solids to smallest particle size thereby greatly reducing clogging, roping, or binding.

#### ı. Impeller

Engineered nonmetallic semiopen impeller molded to a bronze insert for greatest torque driving capabilities. Impeller made of high strength Valox® which provides highest level of corrosion resistance and maximum toughness from impact for a wide variety of slurry pumpage. Pump-out vanes preclude material buildup around shaft and seal.

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available (HPGFH)

# HPGFX/HPGFHX Pump Features

## Three Barrier Seal

One epoxy barrier, one compression fitting and two additional O-rings for maximum protection against wicking and water seepage into the motor housing.

#### Bearings

The heavy-duty ball bearings, upper (radial) and lower (thrust), are continuously lubricated by oil to ensure long service life.

#### Motor

Electrical design combines the advantages of high torque output with optimum running efficiency engineered specifically for grinder operation.

#### Stator Bolts

The stator is secured to the motor housing by means of stator bolts which ensure ease of maintenance if the need ever arises.

#### Shaft

Standard stainless steel shaft in grinder pump.

#### **Dual Seals** Ē.

Dual seals for maximum moisture protection.

#### Two Moisture Probes

Moisture detection probe located in seal chamber.

#### Cutters

Exclusive "Dual Cutter" design cuts solids to smallest particle size thereby greatly reducing clogging, roping, or binding.

#### Impeller

Multivane, semiopen impeller.



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Horizontal discharge available (HPGFHX)

## Applications:

Municipal, Commercial, Residential, Resort Area