## For use with Orenco 4-in. Submersible Effluent Pumps

## Applications

Orenco Biotube ${ }^{\circledR}$ Pump Vaults are used to filter effluent that is pumped from septic tanks or separate dosing tanks in STEP systems and onsite wastewater treatment systems. They remove two-thirds of suspended solids, on average. Pump vaults house a Biotube effluent filter and one or two Orenco high-head effluent pumps

Biotube Pump Vaults can be used in single-compartment septic tanks with flows up to 40 gpm . For flows greater than 40 gpm , Orenco recommends a double-compartment septic tank or separate dosing tank.


Side view

## General

The Orenco Biotube Pump Vault includes a molded polyethylene housing with an internal Biotube filter cartridge constructed of polypropylene and PVC. Schedule 80 PVC support pipes are included to suspend the vault in a tank opening. "Earless" 68 -inch vaults, which rest on the bottom of the tank instead of on support pipes, are also available. The filter cartridge can be removed without pulling the pump or the vault. Effluent enters through inlet holes around the perimeter of the Biotube vault and flows through the Biotubes to the external flow inducer. The external flow inducer accommodates one or two pumps. Orenco Biotube Pump Vaults are covered by U.S. patents \#4,439,323 and 5,492,635.

## Standard Models

PVU57-1819, PVU68-2419, PVU84-2419, PVU95-3625.
Nomenclature


* Custom heights from 42" to 135" available


## Materials of Construction

| Support pipe: | Schedule 80 PVC |
| :--- | :---: |
| Biotube $^{\oplus}$ vault: | Polyethylene |
| Biotube filter cartridge: | Polypropylene/PVC |
| Float stem: | Schedule 40 PVC |
| Drain valve ball: | Polypropylene |

## Tank Access and Riser Diameter

| Biotube ${ }^{\text {® }}$ Series | Tank Access Diameter (Minimum) | Tank Access Diameter (Recommended) | Riser Diameter (Minimum) |  |
| :---: | :---: | :---: | :---: | :---: |
| PVU with Simplex Pumps | $19 \mathrm{in}. \mathrm{(483} \mathrm{mm)}$ | $20 \mathrm{in}.(508 \mathrm{~mm})$ | 24 in. (610 mm) |  |
| PVU with Duplex Pumps | 19 in . (483 mm) | $20 \mathrm{in}.(508 \mathrm{~mm})$ | 30 in . (762 mm) |  |
| © 2010 Orenco Systems ${ }^{\text {® }}$ Inc. |  |  |  | $\begin{array}{r} \text { NTD-PVU-1 } \\ \text { Rev. 1.2, © } 5 / 10 \\ \text { Page } 1 \text { of } 2 \end{array}$ |

## Universal Biotube ${ }^{\circledR}$ Pump Vaults ${ }_{\text {(continued) }}$

2" min.



Top view

Dimensions

| $A$ | 3 in. $(76 \mathrm{~mm})$ |
| :--- | ---: |
| B | $4 \mathrm{in}.(102 \mathrm{~mm})$ |
| C | $17.3 \mathrm{in}.(439 \mathrm{~mm})$ |
| $D$ | $16.6 \mathrm{in}.(422 \mathrm{~mm})$ |
| E | $12 \mathrm{in}.(305 \mathrm{~mm})$ |

Side view cutaway
Specifications

| Model | PVU57-1819 | PVU68-2419 | PVU84-2419 | PVU95-3625 |
| :---: | :---: | :---: | :---: | :---: |
| Vault height (F) | 57 in . (1448 mm) | 68 in . (1727 mm) | 84 in. (1727 mm) | 95 in . (2413 mm) |
| Lowest float setting point (G) | $29 \mathrm{in}.(737 \mathrm{~mm})$ | $35 \mathrm{in}.(889 \mathrm{~mm})$ | $51 \mathrm{in} .(1295 \mathrm{~mm})$ | $50 \mathrm{in} .(1270 \mathrm{~mm})$ |
| Inlet hole height (H)* | $19 \mathrm{in}.(483 \mathrm{~mm})$ | $19 \mathrm{in}.(483 \mathrm{~mm})$ | $19 \mathrm{in}. \mathrm{(482} \mathrm{mm)}$ | $25 \mathrm{in} .(635 \mathrm{~mm})$ |
| Biotube ${ }^{\circledR}$ cartridge height (J) | 18 in . (457 mm) | 24 in. $(610 \mathrm{~mm})$ | 24 in. (610 mm) | $36 \mathrm{in}.(914 \mathrm{~mm})$ |
| Biotube mesh opening** | $1 / 8 \mathrm{in}$. $(3 \mathrm{~mm})$ | $1 / 8 \mathrm{in}$. (3 mm) | $1 / 8 \mathrm{in}$. (3 mm) | $1 / 8 \mathrm{in} .(3 \mathrm{~mm})$ |
| Filter flow area | $4.4 \mathrm{ft}^{2}\left(0.4 \mathrm{~m}^{2}\right)$ | $5.9 \mathrm{ft}^{2}\left(0.5 \mathrm{~m}^{2}\right)$ | $5.9 \mathrm{ft}^{2}\left(0.5 \mathrm{~m}^{2}\right)$ | $9.0 \mathrm{ft}^{2}\left(0.84 \mathrm{~m}^{2}\right)$ |
| Filter surface area | $14.5 \mathrm{ft}^{2}\left(1.35 \mathrm{~m}^{2}\right)$ | $19.7 \mathrm{ft}^{2}\left(1.83 \mathrm{~m}^{2}\right)$ | $19.7 \mathrm{ft}^{2}\left(1.83 \mathrm{~m}^{2}\right)$ | $30 \mathrm{ft}^{2}\left(2.79 \mathrm{~m}^{2}\right)$ |
| Maximum flow rate | $140 \mathrm{gpm}(8.8 \mathrm{~L} / \mathrm{sec})$ | $140 \mathrm{gpm}(8.8 \mathrm{~L} / \mathrm{sec})$ | $140 \mathrm{gpm}(8.8 \mathrm{~L} / \mathrm{sec}$ ) | $140 \mathrm{gpm}(8.8 \mathrm{~L} / \mathrm{sec}$ ) |

* May vary depending on the configuration of the tank.
** 1/16-in. (1.6 mm) Biotube ${ }^{\circledR}$ mesh opening available on request.

